

# Combi oven

C4eD 10.20 GS

Convotherm maxx pro  
easyDial

- 10.20
- 10+1 Shelves GN 2/1
- Gas
- Injection/Spritzer
- Right-hinged door



## Key features

- Natural Smart Climate™ (ACS+) cooking methods: Steam, Combi-steam, Convection
- Natural Smart Climate™ (ACS+) with extra functions:
  - Crisp&Tasty – 5 moisture-removal settings
  - BakePro – 5 levels of traditional baking
  - HumidityPro – 5 humidity settings
  - Controllable fan – 5 speed settings
- easyDial: all functions are set in one operating level
- Semi-automatic cleaning system
- HygieniCare
- USB port integrated in the control panel
- TriColor indicator ring – indicates the current operating status
- Steam generated by injecting water into the oven cavity
- LED lighting in the oven cavity
- Appliance door with triple glazing, right-hinged

## Standard features

- Cooking methods:
  - Steam (30-130°C) with guaranteed steam saturation
  - Combi-steam (30-250 °C) with automatic moisture control
  - Convection (30-250 °C) with optimized heat transfer
- Operation of easyDial user interface:
  - Central control unit, Convotherm-Dial (C-Dial)
  - Digital display
- Climate Management
  - Natural Smart Climate™ (ACS+), HumidityPro, Crisp&Tasty
- Quality Management
  - Airflow Management, BakePro, Multi-point core temperature probe
- Production Management
  - 99 cooking profiles each containing up to 9 steps
  - HACCP data storage
  - USB port
  - Regenerating function – regenerates products to their peak level
  - Preheat and cool down function

## Standard features

- Cleaning Management:
  - Semi-automatic cleaning system
- HygieniCare:
  - Hygienic Handles
- Design:
  - Unit door with triple glazing, safety latch, sure-shut function, venting position, right-hinged and LEDs for oven cavity lighting
  - Steam generated by injecting water into the oven cavity
  - Adjustable appliance feet, from 100 mm to 125 mm
  - Multi-point core temperature probe
  - Integrated recoil hand shower



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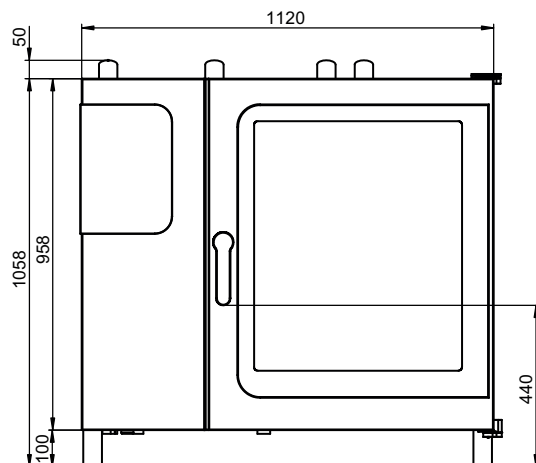
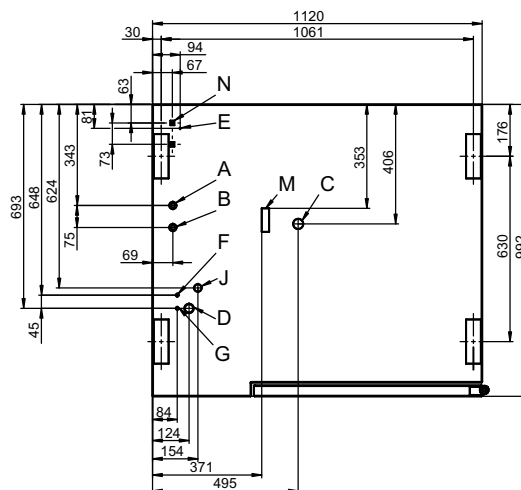
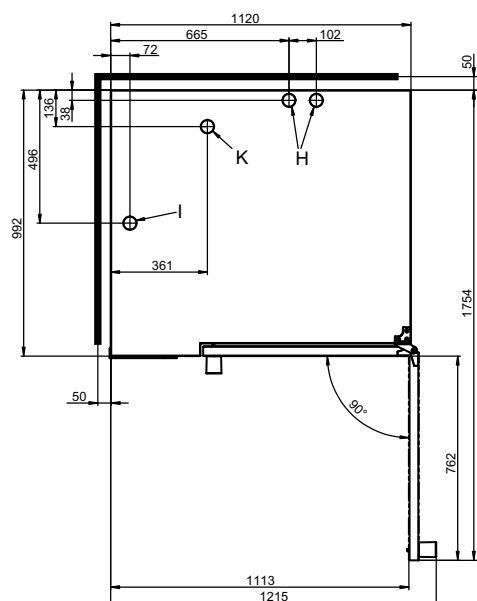
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### Options

- Cleaning Management - ConvoClean: Fully automatic cleaning system, with optional single-dose dispensing
- Disappearing door – more space and greater safety at work (see separate datasheet)
- Prison version
- Ethernet interface (LAN)
- Available in various voltages
- Sous-vide probe, external connection
- Core temperature probe, external connection

### Accessories

- ConvoLink – HACCP and cooking profile management PC software
- Signal tower – external operating-state indicator
- Banquet system (optionally as a package or individually): Plate rack, mobile shelf rack, transport trolley, thermal cover
- Stands in various sizes and designs
- Racks, choice of GN or BM versions (BM = standard baking sheet size)
- Stacking kits
- Care products for the ConvoClean fully automatic cleaning system (multiple and single-dose dispensing)

**Front view**

**Connection points**

**View from above with wall clearances**


- A Water connection (for water injection)
- B Water connection (for cleaning, recoil hand shower)
- C Drain connection DN 50
- D Electrical connection
- E Equipotential bonding
- F Rinse-aid connection
- G Cleaning-agent connection
- H Air vent Ø 50 mm
- I Dry air intake Ø 50 mm
- J Gas supply
- K Exhaust outlet Ø 60.3 mm
- M Safety overflow 80 x 25 mm
- N RJ45 Ethernet port

## Dimensions and weights

Dimensions including packaging	
Width x Height x Depth	1345 x 1300 x 1140 mm
Weight	
Empty weight without options* / accessories	185 kg
Weight of packaging	38 kg
Safety clearances**	
Rear	50 mm
Right	50 mm
Left (see installation instructions)	50 mm
Top***	1000 mm

## Installation instructions

Absolute tilt of unit in operation*	max. 2° (3.5%)
Clearance from heat sources	min. 500 mm
Recommended clearance for service, left side of unit	min. 500 mm

\* Adjustable feet included as standard.

The combi oven must be set up with 3 sides free to provide access for cleaning. As an alternative, use a 150 mm high foot; on request.

\* Weight of options 15 kg max.

\*\* Required for functionality of appliance.

\*\*\* Depends on type of air ventilation system and nature of ceiling.

## Loading capacity

Max. number of food containers	
GN 1/1*	20+2
GN 2/1*	10+1
600 x 400** baking tray	16
Plates max. Ø 32 cm, Ring spacing 67 mm**	57
Plates max. Ø 32 cm, Ring spacing 80 mm**	48
Maximum loading weight	
GN 1/1 / 600 x 400	
Per combi oven	100 kg
Per shelf level	15 kg

\* Matching rack included as standard.

\*\* Matching rack available as an accessory.

## Electrical supply

1N~ 230V 50/60Hz	
Rated power consumption	0.6 kW
Rated current	2.3 A
Fuse rating	16 A
RCD (GFCI), single-phase frequency converter	Type A/B
Recommended conductor cross-section*	3G2.5
1N~ 100V 50/60Hz	
Rated power consumption	0.5 kW
Rated current	5.2 A
Fuse rating	16 A
RCD (GFCI), single-phase frequency converter	Type A/B
Recommended conductor cross-section*	3G2.5

\* Recommended conductor cross-section for wires laid uncovered in air up to 5 m in length.

## Gas data

Operating materials	Natural gas, LPG
Exhaust gas extraction system	Air conditioning system with safety shutdown
Connection to gas supply	R 3/4"
Supply flow pressure (CE compliant)	
Natural gas 2H (E)	20 (17 - 25) mbar
Natural gas 2L (LL)	20/25 (18 - 30) mbar
Liquefied gas 3B/P	29/37/50 (25 - 57.5) mbar
Propane 3P	29/37/50 (25 - 57.5) mbar
Heat output	
Natural gas 2H (E)	
Convection burner	31 kW
Natural gas 2L (LL)	
Convection burner	30 kW
Propane 3P*	
Convection burner	31 kW
Gas consumption	
Natural gas 2H (E)	3.3 m³/h
Natural gas 2L (LL)	3.8 m³/h
Propane 3P / liquefied gas 3B/P	2.4 kg/h
Exhaust gas output rate	
Natural gas, LPG	max. 143 m³/h

\*The heat output is up to 15% higher with 3B/P LPG.

## Water connection

Water supply	
Water supply	2 x G 3/4" fixed connection, optionally including connecting pipe (min. DN13 / 1/2")
Flow pressure	150 - 600 kPa (1.5 - 6 bar)
Appliance drain	
Drain version	Funnel drain with P-trap (recommended) or fixed connection
Type	DN 50 (min. internal Ø: 46 mm)
Slope for drain pipe	min. 3.5% (2°)

## Water quality

Water-supply connection A* for water injection	
General requirements	Drinking water, typically soft water (install water treatment system if necessary)
General hardness	4 - 7 °dh / 70 - 125 ppm / 7 - 13 °TH / 5 - 9 °e
Water-supply connection B* for cleaning, recoil hand shower	
General requirements	Drinking water, typically hard water
General hardness	4 - 20 °dh / 70 - 360 ppm / 7 - 35 °TH / 5 - 25 °e
Water-supply connections A, B*	
pH value	6.5 - 8.5
Cl <sup>-</sup> (chloride)	max. 60 mg/l
Cl <sub>2</sub> (free chlorine)	max. 0.2 mg/l
SO <sub>4</sub> <sup>2-</sup> (sulphate)	max. 150 mg/l
Fe (iron)	max. 0.1 mg/l
SiO <sub>2</sub> (silicate)	max. 13 mg/l
NH <sub>2</sub> Cl (monochloramine)	max. 0.2 mg/l
Temperature	max. 40 °C
Electrical conductivity	min. 20 µS/cm

\* See diagram of connection points, page 2.

## Water consumption

Water-supply connection A*	
Ø Consumption for cooking	7.4 l/h
Max. consumption	0.6 l/min
Water-supply connections A, B	
Ø Consumption for cooking**	11.1 l/h
Max. water flow rate	15 l/min

\* Values for selecting the capacity of the water treatment system.

\*\* Including water used for cooling the wastewater.

PLEASE NOTE: See diagram of connection points, page 2.

## Emissions

Dissipated heat*	
Latent heat	4700 kJ/h / 1.31 kW
Sensible heat	6100 kJ/h / 1.69 kW
Waste water temperature	max. 80 °C
Noise during operation	max. 70 dBA

\* The dissipated heat values were measured as per DIN 18873-1 "Methods for measuring the energy use of equipment for commercial kitchens — Part 1". The type and frequency of appliance usage are decisive for the specification of an air conditioning and ventilation system. These values can be higher than the values indicated for dissipated heat. Guide values can be found in the technical literature, e.g. in VDI 2052. Please consult your specialized design engineer for planning an air conditioning and ventilation system.

## ACCESSORIES

(Please refer to the Accessories brochure for detailed information)

### Stacking kit

Permitted combination	6.20 on 10.20
For a combination of two gas appliances	
Select "Stacking kit for Convotherm 4 gas appliances"	
For a combination of one electric appliance and one gas appliance in the stacking kit	
Select "Stacking kit for Convotherm 4 electric appliances" if:	
Bottom combi oven	EB/ES
Top combi oven	GB/GS
Select "Stacking kit for Convotherm 4 gas appliances" if:	
Bottom combi oven	GB/GS
Top combi oven	EB/ES

Please observe the following points:

- This document is to be used solely for planning purposes.
- Please refer to the Installation manual for further technical data and guidance on installation and positioning.