

Henny Penny Humidified Holding Cabinets Model HHC-990 Model HHC-992 Model HHC-993 Model HHC-996 Model HHC-997 Model HHC-998

OPERATOR'S MANUAL



LIMITED WARRANTY FOR HENNY PENNY EQUIPMENT

Subject to the following conditions, Henny Penny Corporation makes the following limited warranties to the original purchaser only for Henny Penny appliances and replacement parts:

<u>NEW EQUIPMENT:</u> Any part of a new appliance, except baskets, lamps, and fuses, which proves to be defective in material or workmanship within two (2) years from date of original installation, will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor. Baskets will be repaired or replaced for ninety (90) days from date of original installation. Lamps and fuses are not covered under this Limited Warranty. To validate this warranty, the registration card for the appliance must be mailed to Henny Penny within ten (10) days after installation.

<u>FILTER SYSTEM</u>: Failure of any parts within a fryer filter system caused by the use of the non-OEM filters or other unapproved filters is <u>not</u> covered under this Limited Warranty.

<u>REPLACEMENT PARTS</u>: Any appliance replacement part, except lamps and fuses, which proves to be defective in material or workmanship within ninety (90) days from date of original installation will be repaired or replaced without charge F.O.B. factory, Eaton, Ohio, or F.O.B. authorized distributor.

The warranty for new equipment covers the repair or replacement of the defective part and includes labor charges and maximum mileage charges of 200 miles round trip for a period of one (1) year from the date of original installation.

The warranty for replacement parts covers only the repair or replacement of the defective part and does not include any labor charges for the removal and installation of any parts, travel, or other expenses incidental to the repair or replacement of a part.

<u>EXTENDED FRYPOT WARRANTY</u>: Henny Penny will replace any frypot that fails due to manufacturing or workmanship issues for a period of up to seven (7) years from date of manufacture. This warranty shall not cover any frypot that fails due to any misuse or abuse, such as heating of the frypot without shortening.

<u>0 TO 3 YEARS:</u> During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for parts, labor, or freight. Henny Penny will either install a new frypot at no cost or provide a new or reconditioned replacement fryer at no cost.

<u>3 TO 7 YEARS:</u> During this time, any frypot that fails due to manufacturing or workmanship issues will be replaced at no charge for the frypot only. Any freight charges and labor costs to install the new frypot as well as the cost of any other parts replaced, such as insulation, thermal sensors, high limits, fittings, and hardware, will be the responsibility of the owner.

Any claim must be presented to either Henny Penny or the distributor from whom the appliance was purchased. No allowance will be granted for repairs made by anyone else without Henny Penny's written consent. If damage occurs during shipping, notify the sender at once so that a claim may be filed.

THE ABOVE LIMITED WARRANTY SETS FORTH THE SOLE REMEDY AGAINST HENNY PENNY FOR ANY BREACH OF WARRANTY OR OTHER TERM. BUYER AGREES THAT NO OTHER REMEDY (INCLUDING CLAIMS FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES) SHALL BE AVAILABLE.

The above limited warranty does not apply (a) to damage resulting from accident, alteration, misuse, or abuse; (b) if the equipment's serial number is removed or defaced; or (c) for lamps and fuses. THE ABOVE LIMITED WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS, AND ALL OTHER WARRANTIES ARE EXCLUDED. HENNY PENNY NEITHER ASSUMES NOR AUTHORIZES ANY PERSON TO ASSUME FOR IT ANY OTHER OBLIGATION OR LIABILITY.

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Distributors List - Domestic and International

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SECTION 1. INTRODUCTION

1-1. HUMIDIFIED HOLDING CABINET

The Henny Penny humidified holding cabinets are designed to keep hot foods moist, while maintaining proper temperature. The units are electronically controlled for easy use and for consistent operation.



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1-2. FEATURES

As of August 16, 2005, the Waste Electrical and Electronic Equipment directive went into effect for the European Union. Our products have been evaluated to the WEEE directive. We have also reviewed our products to determine if they comply with the Restriction of Hazardous Substances directive (RoHS) and have redesigned our products as needed in order to comply. To continue compliance with these directives, this unit must not be disposed as unsorted municipal waste. For proper disposal, please contact your nearest Henny Penny distributor.

- Electronically controlled humidity and temperature
- Lift-off doors
- Stainless steel construction
- Easily maintained
- Lift-out tray racks
- Full perimeter magnetic door seals
- Easy access to electrical controls
- Food probe supplied to easily display food temperature

1-3. PROPER CARE

As in any unit of food service equipment, the Henny Penny humidified holding cabinet does require care and maintenance. Requirements for the maintenance and cleaning are contained in this manual and must become a regular part of the operation of the unit at all times.

1-4. ASSISTANCE

Should you require outside assistance, just call your local independent Henny Penny distributor in your area, or call Henny Penny Corp. 1-800-417-8405 toll free or 1-937-456-8405.



<u>1-5. SAFETY</u>

The Henny Penny Humidified Holding Cabinet has safety features incorporated. However, to ensure a safe operation, read and fully understand the proper installation, operation, and maintenance procedures. The instructions in this manual have been prepared to aid you in learning the proper procedures. Where information is of particular importance or safety related, the words WARNING, CAUTION, and NOTICE are used. Their usage is described below.

SAFETY ALERT SYMBOL is used with DANGER, WARN ING, or CAUTION which indicates a personal injury type hazard.

NOTICE is used to highlight especially important information.

CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.



CAUTION used with the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.





CAUTION





SECTION 2. INSTALLATION

<u>2-1. INTRODUCTION</u>



Installation of this unit should be performed only by a qualified service technician.



Do not puncture the skin of the unit with drills or screws, or component damage or electrical shock could result.

2-2. UNPACKING

The Henny Penny humidified holding cabinet has been tested, inspected, and expertly packed to ensure arrival at its destination in the best possible condition.



Note any shipping damage in the presence of the delivery agent and signed prior to his or her departure.

To remove the Henny Penny cabinet from carton:

- 1. Carefully cut banding straps.
- 2. Lift carton off the unit.
- 3. Lift the unit off the cardboard padding and skid.



Full-size cabinets weigh approximately 300 lbs. (136 kg). Care should be taken when lifting unit to prevent personal injury.



2-2. UNPACKING (Continued)

- 4. Open doors and remove packing from behind racks and the water pan in the bottom of the unit.
- 5. Peel off any protective covering from the exterior of the cabinet.
- 6. The cabinet is now ready for location and use.

2-3. LOCATION

Place the humidified holding cabinet in an area that allows the doors to be opened without interference of loading and unloading product. Also, keep the unit level for proper operation.



No minimum clearances are required for the rear and sides of the cabinet.



2-4. ELECTRICAL CONNECTION



To avoid electrical shock, the cabinet must be adequately and safely grounded (earthed) according to local electrical codes, and this appliance must be equipped with an external circuit breaker which will disconnect all ungrounded (unearthed) conductors. The main power switch on this appliance does <u>not</u> disconnect all line conductors.

(FOR EQUIPMENT WITH CE MARK ONLY!)

To prevent electric shock hazard this appliance must be bonded to other appliances or touchable metal surfaces in close proximity to this appliance with an equipotential bonding conductor. This appliance is equipped with an equipotential lug for this purpose. The equipotential lug is marked with the following symbol

If the electrical supply to the unit is a cord and plug, then the electrical receptacle, for the plug, must be easily accessible.Refer to the table below for the electrical ratings for the HHC-990 series cabinets.

Model	Volts,60Hz	Phase	<u>Amps</u>	<u>Watts</u>
HHC-990	120	1	24.0	2880
	120	1	22.3	2680
	208	1	13.8	2880
	240	1	12.0	2876
	240	1	11.2	2676
	220-240-CE	1	11.6	2792
HHC-993/	120	1	17.3	2080
HHC-992	208	1	10.0	2080
	240	1	8.7	2076
	220-240-CE	1	8.3	1992
HHC-996	120	1	27.3	3280
	208	1	15.8	3280
	240	1	13.7	3276
	240	1	16.2	3876
	220-240-CE	1	13.3	3192
HHC-997/		1	17.3	2080
HHC-998	120	1	24.0	2880
	120	1	22.3	2680
	208	1	13.8	2880
	240	1	8.7	2076
	240	1	12.0	2876
	220-240-CE	1	8.3	1992
	220-240-CE	1	11.6	2792



2-5. CABINET DIMENSIONS AND WEIGHTS



HHC-990

Unit	Height	Width	Depth	Shipping Weight
HHC-993	38" (965 mm)	24-3/4" (628 mm)	31-3/4" (806 mm)	220 lbs (100 kg)
HHC-990	72-1/4" (1835 mm)	24-3/4" (628 mm)	31-3/4" (806 mm)	367 lbs (167 kg)
HHC-992	76" (1930 mm)	24-3/4" (628 mm)	31-3/4" (806 mm)	493 lbs (224 kg)
HHC-998	38" (965 mm)	27-3/4" (705 mm)	31-3/4" (806 mm)	269 lbs (122 kg)
HHC-996	72-1/4" (1835 mm)	27-3/4" (705 mm)	31-3/4" (806 mm)	400 lbs (181 kg)
HHC-997	76" (1930 mm)	27-3/4" (705 mm)	31-3/4" (806 mm)	523 lbs (237 kg)



2-6. PROBE CLIP (OPTIONAL)



Probe Clip

The probe clip is an accessory, that may be ordered as an option, to hold the food probe when not in use.

Remove one of the module screws and mount the probe clip with that screw. See photo at left.



The food probe is accessed easier if the clip is mounted on the side of the unit that the door opens. See photo below.





SECTION 3. OPERATION

3-1. INTRODUCTION

This section provides explanations of all controls, along with operating procedures and daily maintenance. Read the Introduction, Installation and Operation Sections before operating the unit.

3-2. OPERATING CONTROLS

Fig. No	Item No.	Description	Function
3-1	1	POWER Switch	A rocker switch that sends electrical current to the operating components when turned on
3-1	2	Temperature LED	Lights when the control calls for heat, and the unit should start heating; it goes out once the temperature inside the cabinet reaches the programmed temperature setting Press the TEMPERATURE Button to set the cabinet temperature
3-1	3	Digital Display	Shows the cabinet temperature, humidity settings, and the selec- tions in the Program Mode; the temperature of the cabinet is shown by pressing the INFO button; if the temperature exceeds 300 °F (149°C), the display reads "E-5", TOO HOT".
3-1	4	Humidity LED	Lights when the control calls for humidity; it goes out once the humidity inside the cabinet, reaches the programmed humidity setting Press the HUMIDITY button to set the relative humidity inside the cabinet, and to choose between the Proofing and Holding Modes, when the unit is turned on
3-1	5	INFO	Press to view the food probe temperature, cabinet temperature and humidity, date and time; if pressed in the Program Mode, shows previous settings; pressing this along with accesses PROG the Information Mode which has historic information on the cabinet's performance
3-1	6&7		Used to adjust the value of the currently displayed setting in the Program Mode



3-2. OPERATING CONTROLS (Continued)

3-1	8	PROG	Used to access the Program Modes; once in the Program Mode, it is used to advance to the next parameter; pressing this along with accesses the Information Mode INFO which has historic information on the cabinet's performance
3-1	9	Food Probe Receptacle	After plugging the food probe into the receptacle, the meat probe can then be inserted into the product and the product temperature is displayed
3-1	10	Count Down Timers	Once a tray of food is placed in the cabinet, the appropriate timer is pressed, and the time remaining shows in the display above the timer number; once the timer counts down to zero, the display flashes "0:00", and the control beeps; the HHC-990 and 996 have 15 timers, and the HHC-993 and 998 have 5 timers



3-2. OPERATING CONTROLS (Continued)

Control Decal



Figure 3-1



3-3. START-UP



Before using the humidified holding cabinet, thoroughly clean the unit as described in the Cleaning Procedures Section of this manual.

1. Plug unit into electrical receptacle, or turn on wall circuit breaker. With the POWER switch turned to OFF the display shows "POWER OFF."



With the POWER Switch off, the display may show "PURGING". This means the humidity has reached 95% inside the unit and the fan runs to help drop the humidity. Once the humidity reaches 92%, "POWER OFF" again shows in the display.



Even though POWER switch is OFF it does not disconnect all electrical supplies to the controls. Unplug power cord, or turn off wall circuit breaker before servicing any electrical components, or electrical shock could result.

- 2. Turn the POWER switch to ON, and the display shows "PUSH TO PROOF".
- 3. If the unit is to be used as a proofer, (80-140° F) (27-60° C), press the HUMIDITY button within 10 seconds, while the display still shows "PUSH TO PROOF". If not, allow unit to heat normally, (140°-210° F) (60°-99° C).
- 4. Open door of unit and pour up to 3 gallons of water into bottom water pan, (minimum 1 gallon) up to the slot on the concentration ring. See figure 3-2.



Do not overfill the water pan, or water could over flow and spill onto the floor, and personal injury could result.

Slot



Figure 3-2



<u>3-3. START-UP(Continued)</u>

<u>3-4. OPERATION WITH</u> <u>PRODUCT</u>

- 5. Press the TEMPERATURE button to set the desired cabinet temperature. While the LED is flashing, press the UP and DOWN buttons until the desired temperature shows in the display.
- 6. Press the HUMIDITY button to set the desired cabinet humidity (OFF to 90%). While the LED is flashing, press the UP and DOWN buttons until the desired temperature shows in the display.
- 7. Allow the unit to preheat for about 1 hour prior to placing product in the cabinet. This allows the interior conditions to stabilize.
- 1. The LEDs above the TEMPERATURE and HUMIDITY buttons go out when the desired temperature and humidity are reached inside the cabinet. Place hot product on pan and slide pan onto the racks of the cabinet.



The minimum holding temperature for potentially hazardous product is 150° F (66° C). Use the food probe to accurately display food temperature. Also, the cabinet product load capacity for the full size units is 375 lbs. (170 kg.), and 125 lb. (57 kg.) for the half-sized units. View the temperature at any time by pressing (f).

- 2. Press the appropriate timer button (1-15), and the time, (hours:minutes), starts counting down in display.
- 3. At the end of the timing period, the control beeps, and "0:00" flashes in display.



A float switch in the water pan senses when the water level is low and the display shows "WATER LEVEL LOW". Add more water to the water pan.

4. Open the doors only as necessary to load and unload product. This helps to keep the interior conditions constant and saves energy.



3-5. CLEANING PROCEDURES



Figure 3-3

Daily:

1. Turn all controls off and disconnect electrical supply.



To avoid burns, allow the unit to cool before cleaning.

- 2. Open doors and remove all trays and racks from unit, and take them to a sink to thoroughly clean.Figure 3-3.
- 3. Wipe interior and exterior of cabinet with damp cloth, soap and water.



<u>Do not use</u> steel wool, other abrasive cleaners or cleaners/sanitizers containing chlorine, bromine, iodine or ammonia chemicals, as these will deteriorate the stainless steel, and glass material, and shorten the life of the unit.

<u>Do not use</u> a water jet (pressure sprayer) to clean the unit, or component failure could result.

- 4. Wipe the control panel with a damp cloth. Do not splash water around controls.
- 5. Reinstall racks, and leave a door partially open over night to allow interior cabinet to thoroughly dry.



3-5. CLEANING We PROCEDURES (Continued) 1.





Weekly:

- . Remove pans and racks from cabinet.
- 2. Open drain valve and empty water pan into a shallow pan or floor drain. See Figure 3-4.



<u>Hot water!</u> Do not place your hand under the drain while draining the unit. Failure to follow this warning could result in severe burns and injury.

3. Remove concentration ring assembly from water pan. See Figure 3-5.



Concentration ring could be <u>hot!</u> Allow to cool before removing, or burns could result.

- 4. Wash the concentration ring in a dishwasher or sink.
- 5. Liberally spray the water pan with a concentrated deliming agent and let stand for 10 minutes.



To avoid damage to the unit, delime the unit weekly.

- 6. Scrub the pan with a brush and flush with water.
- 7. Return concentration ring assembly to the water pan.
- 8. Reinstall the racks and fill the water pan with water to the maximum water fill line.
- 9. Unit is now ready for use.

Monthly:

- Remove the 2 screws securing the vented panel on the rear of the module and remove the panel, and clean vents.
 - . Using a cloth or sponge, clean the trough once a month.



Figure 3-4



SECTION 4. PROGRAMMING

This section explains the following programming functions.

- Timer programming
- Clock-set

3.

5.

• Special programming

4-1. TIMER PROGRAMMING

To enter the Program Mode:

1. Press and hold P for 2 seconds, and "PROG TMRS" PROG

shows in display.

- 2. After 5 seconds, "ENTER CODE" shows in display.
 - Press **1 2 3**, and "PUSH TIMER BUTTON

"TO SELECT FOR PROGRAMMING," followed by "USE UP AND DOWN TO CHANGE SELECTED TIMERS," scrolls through the display.

- 4. Press the desired timer button (1-15). (More than one can be programmed at one time).
- 5. Press \bigtriangledown \bigtriangledown \bigtriangleup \bigtriangleup to change the selected timer settings.
- 6. Once timers are set, press and hold the P, and new timer
 PROG
 settings become active and normal operation is resumed.

Press and hold P for 5 seconds, and LEVEL 2, then
 PROG
 "CLOCK SET" shows in display.

- 2. After 5 seconds, "ENTER CODE" shows in display.
- 3. Press 1 2 3
- 4. "CS-1, SET, HOUR", and the time of day (with the hour flashing) shows in the display.
 - Press the \bigtriangledown \bigtriangledown \bigtriangleup \bigtriangleup to change the hours.

<u>4-2.</u> CLOCK SET (Time-of-day, date, and day of the week)



4-2. CLOCK SET (Continued)

- 6. Press p and "CS-2, SET, MINUTE" shows in the **PROG** display, with the minutes flashing.
- 7. Press ∇ Δ to change the minutes.
- 8. Press P and "CS-3, SET, MONTH" shows in the **PROG** display, along with the date (month flashing).
- 9. Press ∇ Δ to change the month.
- 10. Press P and "CS-4, SET, DATE" shows in the display, **PROG** with the date flashing.
- 11. Press \bigtriangledown \bigtriangledown \bigtriangleup \bigtriangleup to change the date.
- 12. Press Pand "CS-5, SET, YEAR" shows in the display, **PROG** with the year flashing.
- 13. Press \bigtriangledown \bigtriangledown \bigtriangleup \bigtriangleup to change the year.
- 14. Press and hold **P** to exit programming. **PROG**



4-3. SPECIAL PROGRAMMING	This mode allows you to program the following:
	 SP-1 • Fahrenheit/celsius SP-2 • Lock/unlock SP-3 • Air temperature setpoint SP-4 • Humidity setpoint SP-5 • Proof air temperature SP-6 • Proof humidity setpoint SP-7 • Out of water tripp point SP-8 • Clean water pan setpoint SP-9 • System intialization SP-10 • Audio volume SP-11 • Audio tone SP-12 • Audio effects SP-13 • Language options
SP-1 Fahrenheit/Celsius	1. Press and hold the P until "LEVEL 2", then "CLOCK SET" PROG
	shows in the display.
	2. Press Pagain, then "SPPROG" shows in display.
	3. After 5 seconds, "ENTER CODE" shows in display.
	4. Press 1 2 3 and "SP-1, TEMP, UNITS" and
	"°F" or "°C" shows in the display.
	5. Press the \bigtriangledown \bigtriangledown \bigtriangledown \bigtriangleup \checkmark to change temperature units.
SP-2 Lock/Unlock	6. Press Pand "SP-2, LOCK/UNLOCK PROGRAMMING'
	PROG shows in display, along with either "LOCK" or "UNLOCK".
	7. Press ∇ Δ to change lock the programming or unlock the
	programming.
SP-3 Air Temperature Setpoint	8. Press Prog and "SP-3, AIRTEMP SETPOINT," and the PROG
	preset cabinet temperature shows in display.
	9. Press \bigtriangledown \bigtriangleup \bigtriangleup \bigtriangleup to change the air temperature setpoint,

 $140^{\circ} F (60^{\circ} C) \text{ minimum, } 210^{\circ} F (99^{\circ} C) \text{ maximum.}$



4-3. SPECIAL PROGRAMMING (Continued)

SP-4	Humidity Setpoint	10. Press P and "SP-4, HUMIDITY SETPOINT," and the
		PROG preset humidity setpoint shows in display.
		11. Press $\bigtriangledown_{\text{DOWN}} \bigvee_{\text{UP}} \bigtriangleup_{\text{UP}} $ to change the humidity setpoint, 0 to 90%.
SP-5	Proof Air Temperature Setpoint	12. Press P and "SP-5, PROOF AIR TEMP," and the preset PROG
		proofing air temperature shows in display.
		13. Press \bigtriangledown \bigtriangleup \bigtriangleup to change the proofing temperature,
		80° F (27° C) minimum, 140° F (60° C) maximum.
SP-6	Proof Humidity Setpoint	14. Press P and "SP-6, PROOF HUMIDITY SETPOINT,"
		PROG and the preset proofing humidity shows in display.
		15. Press \bigtriangledown \bigtriangledown \bigtriangleup \checkmark to change the proofing humidity, 10 to 90%.
SP-7	Out of Water Trip Point	16. Press P and "SP-7, OUT OF WATER TRIP POINT" and PROG
		the preset trip point temperature shows in display. If the float switch fails, the trip point temperature is the water pan tempera- ture at which the control senses the water pan is out of water. We recommend a trip point temperature of 450° F (232° C).
		17. Press $\bigtriangledown_{\text{DOWN}} \bigtriangledown_{\text{UP}} \bigtriangleup_{\text{UP}} \bigtriangleup$ to change the out-of-water trip point.
SP-8	Clean Water Pan Setpoint	18. Press P and "SP-8, CLEAN WATER PAN SETPOINT," PROG
		and the preset temperature, at which the controls senses that the water pan needs cleaned of lime, shows in the display. We recommend a setpoint temperature of 425° F (218°C).
		19. Press \bigtriangledown \bigtriangledown \bigtriangleup \bigtriangleup to change the setpoint.

<u>4-3.</u>	SPECIAL PROGRAMMING		
	(Continued)		_
SP-9	System Initialization (Factory Settings)	20.	Press Prog ∇ PROG ∇
		21.	Press and hold Down Intil the display counts down from 3, and the display flashes "-INIT-," then "INIT*DONE". This completes the initialization, and sets the control to factory settings.
SP-1	0 Audio Volume	22.	Press and "SP-10, AUDIO VOLUME," and the volume PROG
			setting (1 to 10) shows in display. Press 1 to test volume.
		23.	Press $\overrightarrow{\nabla}$ $\overrightarrow{\Delta}$ to change the volume.
SP-1	1 Audio Tone	24.	Press p and "SP-11, AUDIO TONE -(Hz)-" and the tone
			PROG setting (50 to 2000) shows in display. ∇
		25.	Press ∇ Δ to change the tone setting.
SP-1	2 Audio Effects	26.	Press Pand "SP-12, AUDIO EFFECT" and the effect
			PROG setting (0 to 3) shows in display.
		27.	Press $\bigvee_{\text{DOWN}} \bigvee_{\text{UP}} \stackrel{\text{L}}{\bigoplus}$ to change the pattern of the tone.
SP-1	3 Language Options	28.	Press Pand "SP-13, LANGUAGE," and the preset
			PROG language shows in the display. $\nabla \Delta$
		29.	Press ∇ Δ to change to English, French, German,
			Spanish, or Portuguese.
		30.	Press and hold the PROG button anytime during programming to exit the Special Programming Mode.

NOTICE

For more information on the other settings of Special Programming, call your local Henny Penny distributor in your area, or call Henny Penny Corp. at 1-800-417-8405 or 1-937-456-8405.



SECTION 5. TROUBLESHOOTING

5-1. TROUBLESHOOTING GUIDE

PROBLEM	CAUSE	CORRECTION
Product not holding temperature	• Doors left open	 Keep doors closed except to load and serve product
	• Product held too long	• Hold product only for recom- mended times
	Control temperature set too low	• Increase air temperature (SP-3) in Special Program Mode
	• Door gasket torn or worn	• Replace bad door gaskets
Cabinet steaming product soggy	Humidity setpoint too high	• Decrease humidity setpoint (SP-4) in Special Program Mode
Product dry	Humidity setpoint too low	• Increase humidity setpoint (SP-4) in Special Program Mode
	• No water in pan	• Pour water in water pan
Unit not heating	• Blown fuse	Change15 amp fuse
Unit not reaching set temperature	Doors left open	• Keep doors closed except to load and serve product
	• Door gasket torn or worn	• Replace bad door gaskets



More detailed troubleshooting information is available in the Technical Manual, available at www.hennypenny.com, or 1-800-417-8405 or 1-937-456-8405.

5-2. ERROR CODES AND WARNINGS

The display shows the following error codes and warnings when a fault is detected, along with an alarm sound. Both the heat and humidity systems shut down, except when specified otherwise.

Display		Cause	Panel Board Correction
"E-4	CPU TOO HOT"	• Control board too hot; unit overheating or louvers clogged	• Turn switch to OFF position, then back to ON; if display still shows "E-4", the PC board is getting too hot; clean louvers and check cooling fan; if cooling fan is not working, have it replaced; once panel cools down, the controls should return to normal; if "E-4" persists, have the PC board replaced
"E-5	AIR TEMP TOO HOT"	• Faulty relay, PC board, or air probe	• Turn switch to OFF position, then back to ON; if display shows "E-5", the heating circuits and temperature probe should be checked; once the unit cools down, the controls should return to normal; if "E-5" persists, have the PC board replaced
ʻE-54A	CPU TEMP SENSOR OPEN"	• Faulty PC board	• Turn switch to OFF position, then back to ON; if display shows "E-54A", the control should be re-initialized (see Pro- gramming Section); if the error code persists, have PC board replaced
"E-54B	CPU TEMP SENSOR SHORTED"	• Faulty PC board	• Turn switch to OFF position, then back to ON; if display shows "E-54B", the control should be re-initialized (see Pro- gramming Section); if the error code persists, have PC board replaced
"E-6A	AIR TEMP SENSOR FAILED OPEN"	• Faulty air probe	• Turn switch to OFF position, then back to ON; if the display shows "E-6", the temperature probe should be checked; once the temperature probe is repaired, or replaced, the controls should return to normal; if "E-6" persists, have the PC board replaced

5-2. ERROR CODES AND

WARNINGS (Continued)

	Display	Cause	Panel Board Correction		
"E-6B	AIR TEMP SENSOR FAILED SHORTED"	• Faulty air temperature probe	• Turn switch to OFF position, then back to ON; if the display shows "E-6", the temperature probe should be checked; once the temperature probe is repaired, or replaced, the controls should return to normal; if "E-6" persists, have PC board replaced		
"E-12A	WATER HEATER SENSOR FAILED OPEN"	• Faulty water heater probe	• Turn switch to OFF position, then back to ON; if the display shows "E-12A", the water heater should be checked and repaired or replaced (the water heater probe is built into the water heater); the controls should return to normal; if "E-12A" persists, have PC board replaced		
"E-12B	WATER HEATER SENSOR FAILED CLOSED"	• Faulty water heater probe	• Turn switch to OFF position, then back to ON; if the display shows "E-12B", the water heater should be checked and repaired or replaced (the water heater probe is built into the water heater); the controls should return to normal; if "E-12B" persists, have PC board replaced		
"E-17	HUMIDITY SENSOR FAILED"	• Faulty humidity sensor	• Turn switch to OFF position, then back to ON; if the display shows "E-17", the humidity sensor should be checked; once the humidity sensor is repaired, or replaced, the controls should return to normal; if "E-17" persists, have PC board replaced		
"E-18	NO WATER, FLOAT SWITCH FAILED"	Float switch stuck or faulty; faulty relay (stuck on);water pan needs cleaned; loose or faulty water heater sensor; acorn nuts on water heater cover loose, or water heater insulation missing or damaged	• Turn switch to OFF position, then back to ON; if the display shows "E-18", check and clean float switch; clean water pan; have relay and water heater sensor checked and replace if necessary; tighten acorn nuts on water heater cover; make sure insulation is under the water heater cover; if "E-18" persists, have PC board replaced		



A humidity error only shuts down the humidity system. If a humidity error occurs, and you want to use the cabinet without humidity, turn the humidity off by following the directions for SP-4, Humidity Setpoint, in Special Programming Section of this manual. Once the setpoint is off, the alarm stops, but the error code shows in display. (Includes "E-12A", "E-12B", "E-17" and "E-18").

5-2. ERROR CODES AND WARNINGS (Continued)

Display	Cause	Panel Board Correction
"E-41 SYSTEM DATA LOST"	Memory scrambled	• Turn switch to OFF position, then back to ON; if the display shows "E-41", the control should be re-initialized (see Pro- gramming Section); if "E-41" persists, have PC board replaced
"E-46 DATA SAVE FAILED"	Memory scrambled	• Turn switch to OFF position, then back to ON; if the display shows "E-46", the control should be re-initialized (see Pro- gramming Section); if "E-46" persists, have PC board replaced
''E-80 VENT STUCK OR BAD SWITCH''	• Vent on rear of module stuck or faulty vent activation switch	• Check vent on rear of module for obstruc- tions, or have vent activation switch replaced
"PLEASE DE-LIME WATER PAN"	• Water pan needs cleaned	• Follow the weekly cleaning procedures; this warning will <u>not</u> shut down the heat or humidity; if "PLEASE DE-LIME WATER PAN" persists, have PC board replaced
"WATER LEVEL LOW, PLEASE"	• Water pan low on water or empty	• Fill water pan, in bottom of unit, to the maximum water fill mark; this warning won't shut down the heat or humidity



<u>GLOSSARY</u>

HENNY PENNY HOLDING CABINETS

air temperature probe	a round device located inside the cabinet that measures the inside air temperature and sends that information to the control panel	
concentration ring assembly	a metal assembly located in the water pan in the bottom of the unit that helps keep an even humidity level inside the cabinet	
clean water pan setpoint	a preset temperature at which a sensor warns the operator that the water pan has excessive lime deposits	
control panel	the components that control the operating systems of the unit; the panel is located on the top front surface of the cabinet	
deliming agent	a cleaner used to remove lime deposits in the water pan	
drain valve	a device that lets the water drain from the water pan into a shallow pan on the floor; the valve should be closed while the unit is in use if humidity is desired	
float switch	a device that senses low water levels in the water pan	
food probe	a sensor located outside the cabinet that, when inserted into the product, communicates the temperature of the product to the control panel	
food probe receptacle	the connection where the food probe is inserted in order to communicate with the control panel	
humidity sensor	a device that measures the percentage of humidity inside the cabinet during use	
humidity setting	a preset moisure level at which the cabinet operates; this setting is programmed at the factory but can be changed in the field	
LED	an electronic light on the control panel	
minimum holding temperature	the lowest temperature at which a food product can be safely held for human consumption	
module	the removeable top part of the cabinet that contains all of the operating system	
out of water trip point	a preset temperature at which a sensor warns the operator that the water pan needs refilled	
parameters	a preset group of setpoints designed for holding specific food products at certain temperature and humidity levels	
power switch	the ON/OFF switch that sends electricity to the unit's operating systems; this switch does not disconnect the electrical power from the wall to the unit	
pressure sprayer	a device that shoots a stream of water under pressure; this device should NOT be used to clean a holding cabinet	



probe clip	a metal holder that attaches to the outside of the control panel to hold the food probe when not in use; the clip is an optional accessory
product load capacity	the highest recommended number of pounds/kilograms of food product that can be safely held in the cabinet
proof function	a program used for allowing bread to rise
relative humidity	the humidity level inside the cabinet
setpoint	a preset temperature or humidity; the setpoint is a programmable feature
system initialization	a programming process that resets factory settings
temperature setting	a preset temperature up to which the cabinet will heat; this setting is programmed at the factory but can be changed in the field
vent activation switch	an automatic control that opens and closes the vent on the rear of the cabinet to maintain the preset humidity level
vented panels	openings on the cabinet that allow air access on the sides and rear of the module
water fill line	the line marked on the inside of the water pan that shows the maximum water level to prevent overflow onto the floor
water heater sensor	a part in the water heater that sends a message to the controls when the water pan is limed up or empty
water jet	a device that shoots a stream of water under pressure; this type of device should NOT be used to clean a holding cabinet
water pan	the area in the cabinet that holds water for creating humidity inside the cabinet